



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5149-041W
Job Sheet 205151



Part No: D5149-041W

Job Qty: 6 pcs

Part Name: Fwd Step Base Assembly Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/7/20

Description:

Type: Stock

Note: DWG REV D SHEET 3 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Large Fab - Steps - 1	6 pcs	2/7/20		0.00	4.92	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	DAS
							Large Fab - 4	24
							Large Fab - 5	9-89
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
							Large Fab - 12	
120	QC 9	6 pcs	2/7/20		0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	DAS
							QC 9 - 50	43
							QC 9 - 9	9-89
130	QC 5	6 pcs	2/7/20		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	DAS
							QC 5 - 49	43
							QC 5 - 51	9-89
							QC 5 - 58	
							QC 5 - 68	



Container No: S246677

Part: D5149-041W

Job No: 205151

Serial No/Batch: S246677

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/15/20

Plex 12/31/19 11:53 AM Dart.lajeunesse.marie

140 Handfinish - 1-1 Chemical- B4B	6 pcs	2/7/20	0.00 0.84	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	SA JAN 13 2020
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
Handfinish - 1 - 16 - B4B					
Handfinish - 1 - 17 - B4B					
Handfinish - 1 - 18 - B4B					
Handfinish - 1 - 19 - B4B					
Handfinish - 1 - 20 - B4B					
Handfinish - 1 - 21 - B4B					
Handfinish - 1 - 22 - B4B					
150 QC 7	6 pcs	2/7/20	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	BX 20-01-14
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
Plex 12/31/19 11:53 AM Dart.lajeunesse.marie					

					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
					QC 7 - 24	
					QC 7 - 43	
					QC 7 - 61	
					QC 7 - 81	
					QC 7 - 76	
					QC 7 - 79	
160	Powdercoat - 1 White Gl(A)- B4B	6 pcs	2/7/20	0.00 0.17	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BK 20-01-14.
					Powdercoat - 4 - B4B	
170	QC 3	6 pcs	2/7/20	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	HL 20-1-15
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
180	Handfinish - 3-1- WingWalk- B4B	6 pcs	2/7/20	0.00 1.20	Handfinish - 3 - 1 - B4B	HL 20-1-15
					Handfinish - 3 - 2 - B4B	
					Handfinish - 3 - 3 - B4B	
					Handfinish - 3 - 4 - B4B	
					Handfinish - 3 - 5 - B4B	
190	QC 3	6 pcs	2/7/20	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	

DAS
15
9-89

				QC 3 - 68	JAN 16 2020	DAS 68
				QC 3 - 9		9-89
				QC 3 - 40		
				QC 3 - 19		
				QC 3 - 43		
				QC 3 - 24		
				QC 3 - 61		
				QC 3 - 81		
200	Packaging 3-1 - Stock - B4B	6	2/7/20	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	ST 638 DAS 80
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	JAN 16 2020
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
210	QC 21 - SA	6	2/7/20	0.00 0.00	QC 21 - SA - 21 ✓	ST 638
	pcs				QC 21 - SA - 70	DAS 21
					QC 21 - SA - 53	9-89 JAN 17 2020
Part Op 110 - Weld per dwg A/R Aluminum rod Batch: _____ (USE DT10134) Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 130 - QC5- Inspect part completeness to step on W/O 140 - Chemical Conversion Coat per QSI005 4.1 150 - QC7-Inspect Chemical Conversion Coat 160 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 170 - QC3- Inspect Part Finish 180 - Wing Walk as per dwg QSI005 4.4 Batch _____ 190 - QC3- Inspect Part Finish 200 - Identify as per dwg & Stock Location: _____ 210 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-1	Fwd Step Base	6 pcs (1 ea)	110-Large Fab - Steps - 1	5205703
D5149-3	Fwd Step	6 pcs (1 ea)	110-Large Fab - Steps - 1	5200014 → 2 5200103 → 4
D5149-5	Step Cap	6 pcs (1 ea)	110-Large Fab - Steps - 1	5209308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Steps - 1	D5149-1	6	17	0
	D5149-3	6	14	0
	D5149-5	6	33	0

Part Specifications

Specifications could not be found.

Plex 12/31/19 11:53 AM Dart.lajeunesse.marie

013830

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____		DISPOSITION				DEPARTMENT / PROCESS						
Part No. _____		Rework Scrap Use-as-is				Eng. (Non-AW) Prod. Eng. Coord. Rec./Store/Packaging						
Date :	Sequence #:		QTY Affected :				MRB (QS042)					
Description Work Order Deviation			Disposition									
			Completed By									
			Lead hand / Supervisor									
			QC / QA Coordinator									
Root Cause			FAULT CATEGORY									
Operator			☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	
Manufacturing Process			☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	
Equip/Tooling			☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	
Handling/Preservation			☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	
Material			☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	
Product Improvement			☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	
Process Improvement			☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐			
Human Factors			☐	Other/Details:								